

**RUST-OLEUM**<sup>®</sup>  
— INDUSTRIAL —



## 3333 SUPER ADHESIVE PRIMER

# Excellent adhesion on smooth & dense substrates

- Perfect chemical bond without blasting or etching
- Low material usage - A real cost saver
- Can be recoated with virtually any other 2K paint
- Water-based; low odour
- Excellent flow

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# 3333 SUPER ADHESIVE PRIMER

## DESCRIPTION

Water-based epoxy primer for use on smooth floors, like power-floated concrete and tiles.

## ODPORÚČANÉ POUŽITIE

Super Adhesive 3333 should be used on non-porous, dense mineral substrates like tiles or power floated concrete; non-ferrous metals like stainless steel, aluminium or new hot-dip galvanized steel and thermosetting plastics like fibreglass-reinforced polyester or epoxy. Resists light to moderate abrasion, intermittent high humidity and moisture, regular chemical cleaning and spillage of chemicals if recoated with the appropriate RUST-OLEUM System; can be recoated with practically all RUST-OLEUM Epoxy, Polyurethane, Chlorinated Rubber/Vinyl and Acrylic coatings. Classified Class 1 Surface Spread of Flame according BS 476; part 7: 1987.

## TECHNICAL DATA

Hustota (g/cm <sup>3</sup> ):	1,58
Úroveň lesku:	Satin
Obsah pevných látok v objeme:	61,9%
Teplná odolnosť:	150°C (dry heat)
Pomer miešania:	Base : Activator = 0.72 : 0.28 (Volume)

## DRY TIMES BY 20° C/RH 50%

Na dotyk suché:	6 hours
Suché na manipuláciu:	8 hours
Suchý na opätovné natieranie:	16 hours (20°C), 24 hours (10°C), 12 hours (30°C) but within 72 hours
Úplne vytvrdnuté:	8 days
Život v hmci:	2 hours

## ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

25 µm

## ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

15 µm

## TEORETICKÁ SPOTREBA

41 m<sup>2</sup>/l

## PRAKTICKÁ VÝDATNOSŤ

25-30 m<sup>2</sup>/l. Apply in a very thin layer not more than 25 µm wet (15 µm dry).

## PRÍPRAVA POVRCHU

Remove grease, oil and all other surface contaminations with RUST-OLEUM ND14 or by alkaline or high pressure (steam) cleaning. New concrete should cure and dry for at least 30 days prior to the application of the coatings. The surface must be clean and may be slightly damp during application.

## NÁVOD NA POUŽITIE

Stir individual components thoroughly before mixing them together. Use the boxing method or a low speed mixer.

## PODMIENKY APLIKÁCIE

Temperature of air and substrate between 10 and 35°C and relative humidity below 70%. The substrate temperature must be at least 5°C above dew point.

## APLIKÁCIA A RIEDENIE: ŠTETEC

Always dilute with 20% volume with water. Use brushes based on a mixture of synthetic/natural bristles.

Check wet film thickness, avoid excessive film thickness. Preferably use disposable brushes.

## APLIKÁCIA A RIEDENIE: VALEC

Always dilute with 20% volume with water. Use HD foam roller. Check wet film thickness, avoid excessive film thickness. Preferably use disposable rollers.

## APLIKÁCIA A RIEDENIE: VZDUCHOVO ATOMIZOVANÝ SPREJ

Up to 20% volume with water. Spray: Gravity cup and pressure cup. Tip size: 1.2 -2.0 mm. Atomizing pressure: 2 - 4 bar. Check wet film thickness, avoid excessive film thickness.

## ČISTENIE ZARIADENIA / POSTRIEKANIE

Immediately after application with (hot) water and soap.

## POZNÁMKY

Do not try to apply a hiding coat to avoid adhesion issues and water sensitivity. If the relative humidity is high during drying, curing might be retarded.

## SAFETY DATA

Úroveň VOC:	8 g/l
VOC readymix:	8 g/l
Kategória VOC:	A/h
Limit VOC:	30 g/l
Poznámky k bezpečnosti:	Consult Safety Data Sheet and Safety Information printed on the can.

## SKLADOVATEĽNOSŤ

Minimum of 3 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C. **Keep from freezing.**

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