

RUST-OLEUM®
— INDUSTRIAL —



6400 SHOPPRIMER WB



A basic water based anti-corrosion protection

- Up to 1 year corrosion protection outside
- Ideal for construction, storage and transportation
- Masks construction deficiencies
- 12 m² per litre (at 35 micron)
- Ideal for spray application

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

6400 SHOPPRIMER WB

BESKRIVELSE

Water dilutable acrylic primer with anti corrosive pigments for the first anti-corrosion for construction, transportation and storage. Ideal for workshops and construction companies.

ANBEFALET BRUG

RUST-OLEUM® 6400WB can be used on a wide variety of substrates like bare or blasted steel, galvanised steel, zinc, aluminium and steel protected by plastisol. RUST-OLEUM® 6400WB is primarily intended for brush application and can also be applied by roller and spray.

TEKNISK DATA

Tæthed:	1,25 ± 0.03 kg/l
Glansgrad:	Mat
Tørstofindhold i volumen:	35% ± 2%
Varmebestandighed:	80°C (dry heat)

TØRRETIDER VED 20°C/50% RELATIV LUFTFUGTIGHED

Berøringsstør:	30 minutes (20°C), 1 hour (10°C), 15 minutes (30°C)
Håndteringsstør:	1 hour (20°C), 2 hours (10°C), 30 minutes (30°C)
Genbehandlingstør:	1 hour (20°C), 6 hours (10°C), 1 hour (30°C)
Fuldt hærdet:	3 days (20°C), 5 days (10°C), 2 days (30°C)

ANBEFALET VÅDFILMTYKKELSE

100 µm

ANBEFALET TØRFILMTYKKELSE

35 µm

TEORETISK FORBRUG

10 m²/l at 35 µm dry

PRAKTISK FORBRUG

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

FORBEHANDLING AF OVERFLADEN

Remove grease, oil, alkali residues and all other deposits. Remove loose rust, rust-scale and deteriorated coatings by scraping and wire brushing. Remove zinc salts with SURFA-ETCH 108® Etching Solution. Rinse with clean water. Tight rust scale and mill scale are most effectively removed by abrasive blasting. The surface must be clean and dry during application. Degrease and sand intact coatings to roughen the surface slightly.

BRUGSANVISNING

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

ANVENDELSESBETINGELSER

Temperature of air, substrate and coating material between 10 and 35°C and relative humidity below 85%. The substrate temperature must be at least 5°C above dew point.

PÅFØRING OG FORTYNDING: PENSEL

Sparingly, if required, with water. Use brushes based on a mixture of synthetic/natural bristles.

PÅFØRING OG FORTYNDING: RULLE

Sparingly, if required, with water. Use medium nap, 8-12 mm, woven acrylic or polyester rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

PÅFØRING OG FORTYNDING: LUFTLØS SPRØJTE

Sparingly, if required, with water. Pneumatic and electric airless equipment. Tip size: 0.015-0.018 inch. Fluid pressure: 150 - 225 bar. Check wet film thickness, avoid excessive film thickness.

PÅFØRING OG FORTYNDING: LUFTATOMISERET SPRØJTE

Sparingly, if required, with water. Gravity cup and pressure cup. Tip size: 1.2 -1.8 mm. Atomising pressure: 2 - 4 bar.

RENGØRING AF UDSKYR/SPILD

Immediately after use with water and soap.

BEMÆRKNINGER

Maximum dry film thickness per coat: 50 µm dry, equals 150 µm wet.

SIKKERHEDSDATA

VOC-niveau:	14 g/l
VOC-færdigblanding:	14 g/l
VOC-kategori:	A/i
VOC-grænse:	150 g/l
Bemærkninger om sikkerhed:	Consult Safety Data Sheet and Safety Information printed on the can.

HOLDBARHED

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C. Keep from freezing.

Udstedelsesdato: 10/03/2025

Tilgængelige farver og pakningsstørrelser: Der henvises til den respektive produktside på www.rust-oleum.eu for en oversigt over aktuelle tilgængelige farver og pakningsstørrelser.

Ansvarsfraskrivelse: Oplysningerne heri er efter vores bedste overbevisning korrekte, og er afgivet i god tro, men uden garanti. Brugeren vil blive anset for at selvstændigt at have bekræftet egnetheden af vores produkter til hans/hendes egen særlige formål. Rust-Oleum Europa kan under ingen omstændigheder holdes ansvarlig for følgeskader eller hændelige skader. Produkterne skal opbevares, håndteres og anvendes under forhold, der er i overensstemmelse med Rust-Oleum Europas anbefalinger beskrevet i den nyeste udgave af databladet. Det er brugernes ansvar at sikre, at de har den opdaterede udgave. De nyeste udgaver af datablade kan downloades gratis fra www.rust-oleum.eu eller tilsendes på anmodning til vores kundeservice. Rust-Oleum Europe forbeholder sig ret til at ændre egenskaberne for sine produkter uden forudgående varsel.

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