

RUST-OLEUM®
— INDUSTRIAL —



B95 FLEXIBLE EPOXY

Two-pack, flexible high-build epoxy for metal

- High build coating (150 micron), very durable and impact proof
- Excellent corrosion-, wear- and impact-resistance
- Flexible coating moves with the surface, avoiding cracking and peeling
- Resistant against humidity and moisture
- Virtually solvent-free: low odour

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

B95 FLEXIBLE EPOXY

BESKRIVELSE

Two-pack, flexible high-build epoxy for metal. Excellent corrosion-, wear- and impact-resistance.

ANBEFALT BRUK

B95-Flexible Epoxy is designed for application on concrete, masonry, and hand tool prepared, blasted, primed or galvanized steel. B95 offers appropriate corrosion resistance in severe industrial and coastal exposures; high humidity and moisture conditions. Due to its flexibility, it is especially suitable for concrete and steel floors showing good abrasion- and impact resistance; porous substrates should be primed with 5401 or 5421 Impregnation Primer; very dense substrates, like ceramic tiles, should be primed with Super Adhesive 3333 or 3366. B95 can be applied directly on properly prepared steel or galvanized steel, on itself, on 9170/9180 Primers or Epoxy Rust Primer 9169. This product is also suitable for application on old, reversible coatings such as Chlorinated Rubbers, Vinyls, etc.
If good U.V. and/or chemical resistance is required Polyurethane Topcoat 9600 should be applied.

TEKNISKE DATA

Tetthet:	1,47
Glansgrad:	Satinert
Korrosjonsklasse:	C4 høy beskyttelse
Tørrestoffinnhold i vekt:	99%
Tørrestoffinnhold i volum:	99%
Varmebestandig:	100°C (dry heat) at elevated temperatures discoloration may occur
Blandeforhold:	1 : 1 (Volume)

TØRKETID VED 20°C/50% RELATIV LUFTFUKTIGHET

Støvtørr:	8 hours
Håndterbar:	12 hours
Overmalbar:	After 24 hours
Herdetid:	8 days
Brukstid:	45 minutes for a 10 L mix at 20°C.
Induksjonstid:	15 minutes

ANBEFALT VÅTFILMTYKKELSE

150 µm

ANBEFALT TØRRFILMTYKKELSE

150 µm

TEORETISK FORBRUK

6,6 m²/l

PRAKTISK FORBRUK

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

KLARGJØRING AV OVERFLATE

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Sand intact coatings to roughen the surface slightly. Check compatibility, especially when applied on reversible coatings, the application of a test-patch is strongly recommended. The surface must be clean and dry during application.

Concrete and masonry: New concrete or masonry should cure and dry for at least 30 days before applying the coating system. Remove laitance, any loose or unsound concrete or deteriorated coatings. Smooth concrete should be roughened. Remove curing compounds.
Steel: Remove loose rust, mill scale and deteriorated coatings by hand or power tool cleaning to St 2/3 (ISO 8501-01 : 1988). Large areas may be thorough blast-cleaned to Sa 2 (ISO 8501-01 : 1988), blast profile max. 50 µm.

BRUKSANVISNING

Stir individual components thoroughly before mixing them together. Use the boxing method or use a low speed mixer.

PÅFØRINGSBETINGELSER

Temperature of air, substrate and coating material between 10 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

PÅFØRING & FORTYNNING: PENSEL

10 to 15% volume RUST-OLEUM Thinner 160.
Use natural bristles, long hair brushes. Preferably use disposable brushes.

PÅFØRING & FORTYNNING: RULLE

10 to 15% volume RUST-OLEUM Thinner 160.
Use medium nap polyamide 16 - 20 mm rollers. Preferably use disposable rollers.
Roller application requires 2 coats to achieve recommended d.f.t.

PÅFØRING & FORTYNNING: LUFTFRI SPRØYTE

5 to 15% volume RUST-OLEUM Thinner 160.
Pneumatic and electric airless equipment. Tip size: 0.015-0.025 inch. Fluid pressure: 250 - 300 bar.

RENGJØRING AV UTSTYR/SPILL

Use RUST-OLEUM Thinner 160.

MERKNADER

Maximum dry film thickness per coat: 500 µm dry, equals 505 µm wet.

SIKKERHETSDATA

VOC nivå:	16 g/l
VOC ferdigblandet:	130 g/l
VOC kategori:	A/j
VOC grense:	500 g/l
Merknader angående sikkerhet:	Consult Safety Data Sheet and Safety Information printed on the can.

HOLDBARHET

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

Utstedt dato: 03/10/2025

Tilgjengelige farger & størrelse på forpakninger: Vennligst referer til den respektive produktsiden på www.rust-oleum.eu for en oversikt over tilgjengelige farger og størrelse på forpakninger.

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Rust-Oleum Netherlands B.V.
Zilverenberg 16
5234 GM 's-Hertogenbosch
The Netherlands
T : +31 (0) 165 593 636
F : +31 (0) 165 593 600
info@rust-oleum.eu

Tor Coatings Ltd (Rust-Oleum Industrial)
Shadon Way, Portobello Ind. Estate
Birtley, Chester-le-Street
DH3 2RE United Kingdom
T : +44 (0)1914 113 146
F : +44 (0)1914 113 147
info@rust-oleum.eu

Rust-Oleum France S.A.S.
38, av. du Gros Chêne
95322 Herblay
France
T : +33(0) 130 40 00 44
F : +33(0) 130 40 99 80
info@rust-oleum.eu

N.V. Martin Mathys S.A.
Kolenbergstraat 23
3545 Zelem
Belgium
T : +32 (0) 13 460 200
F : +32 (0) 13 460 201
info@rust-oleum.eu