

**RUST-OLEUM®**  
— INDUSTRIAL —



## COMBICOLOR® HAMMERTONE AEROSOL



# One coat system for metal protection, direct to rust

- Lead- and chromate-free
- Contains rust-inhibitive pigments for additional corrosion protection
- Excellent hiding properties
- High gloss appearance

KNOW-HOW TO PROTECT™

[WWW.RUST-OLEUM.EU](http://WWW.RUST-OLEUM.EU)

# COMBICOLOR® HAMMERTONE AEROSOL

## DESCRIPTION

RUST-OLEUM® CombiColor Aerosols Hammertone 7300 are based on a urethane modified alkyd.

## RECOMMENDED USE

RUST-OLEUM CombiColor Aerosols Hammertone 7300 can be applied directly on bare, manually derusted or with CombiPrimer Anti-Corrosion 3369/3380 primed steel. RUST-OLEUM CombiColor Aerosols Hammertone 7300 are intended for small maintenance jobs or for touch-up. RUST-OLEUM CombiColor Aerosols Hammertone 7300 should be used in light industrial exposures, normal humidity and interior applications.

## TECHNICAL DATA

Density (g/cm³): 1.0 kg/l  
Solids content in volume: 41.5%  
Heat Resistance: 90°C

## DRY TIMES BY 20° C/RH 50%

Dry to handle: 4 hours  
Dry to recoat: 2 hours  
Fully cured: 7 days

## THEORETICAL CONSUMPTION

2 - 3 m² per spray can (400 ml).

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

Remove dirt, grease, oil, loose rust and all other surface contaminants by appropriate means. Prime or spot prime with the recommended RUST-OLEUM Primers. Sand intact coatings to provide a proper key for adhesion. The surface must be clean and dry during application. Galvanized, Zinc and Aluminium surfaces have to be primed first with CombiColor Adhesion Primer 3302.

## DIRECTIONS FOR USE

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use. Hold can approx. 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply several thin layers at a few minutes interval to achieve adequate coating thickness. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve

## APPLICATION CONDITIONS

For optimum results the relative humidity shall be below 85% and the temperature of the can and substrate above 10°C.

## REMARKS

Prevent application of too thick layers because this can cause problems with drying and sagging.

## SAFETY DATA

VOC readymix: 495 g/l  
VOC category: A/i  
VOC limit: 500 g/l  
Remarks regarding safety: Consult Safety Data Sheet and Safety Information printed on the can

## SHELF LIFE

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

Date issued: 10/07/2025

**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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**Rust-Oleum Netherlands B.V.**  
Zilverenberg 16  
5234 GM 's-Hertogenbosch  
The Netherlands  
T : +31 (0) 165 593 636  
F : +31 (0) 165 593 600  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**Tor Coatings Ltd (Rust-Oleum Industrial)**  
Shadon Way, Portobello Ind. Estate  
Birtley, Chester-le-Street  
DH3 2RE United Kingdom  
T : +44 (0)1914 113 146  
F : +44 (0)1914 113 147  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**Rust-Oleum France S.A.S.**  
38, av. du Gros Chêne  
95322 Herblay  
France  
T : +33(0) 130 40 00 44  
F : +33(0) 130 40 99 80  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**N.V. Martin Mathys S.A.**  
Kolenbergstraat 23  
3545 Zelem  
Belgium  
T : +32 (0) 13 460 200  
F : +32 (0) 13 460 201  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)