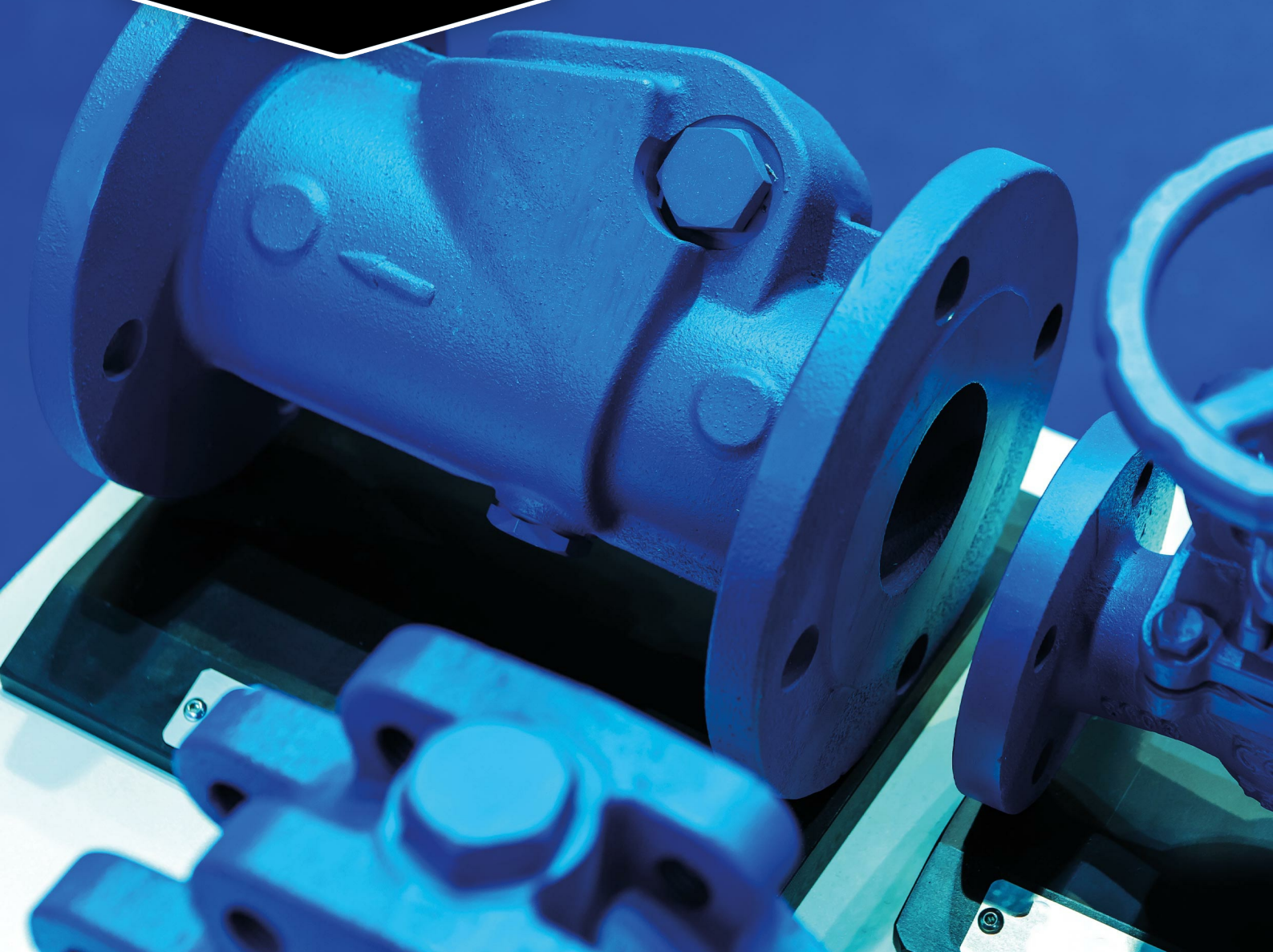


RUST-OLEUM®
INDUSTRIAL



COMBICOLOR® AQUA



One coat system for metal protection, direct to rust

- Primer and topcoat in one
- For application onto rust, bare metal
- High coverage: 10 m² per litre
- Sag resistant, no brush strokes
- Usable down to 10°C

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

COMBICOLOR® AQUA

BESKRIVELSE

RUST-OLEUM CombiColor Aqua coating is a primer and topcoat in one, based on a water-based acrylate modified alkyd resin providing good drying properties. The product contains rust-inhibitive pigments and is lead, chromate and zinc-free.

ANBEFALET BRUG

RUST-OLEUM CombiColor Aqua should be applied on bare, manually derusted or with CombiColor Aqua Primer primed steel. RUST-OLEUM CombiColor Aqua is intended for brush and roller application and can also be applied by air spray. RUST-OLEUM CombiColor Aqua offers corrosion protection in a light industrial environment. For metal structures in a more aggressive industrial environment, prior application of RUST-OLEUM CombiColor Aqua Primer is recommended.

ANBEFALET SYSTEM

RUST-OLEUM CombiColor Aqua Primer / RUST-OLEUM CombiColor Aqua (Gloss or Satin)

TEKNISK DATA

Tæthed:	Gloss: 1.25 - 1.35 - Satin: 1.25 - 1.35
Glansgrad:	Blank, Satin
Glansgrad ved 60°:	Gloss: 85-95% - Satin: 35-45%
Glansgrad ved 85°:	Gloss: 90-100% - Satin: 55-65%
Faststofindhold i vægt:	Gloss: 50-60% - Satin: 50-60%
Tørstofindhold i volumen:	Gloss: 40-50% - Satin: 40-50%
Varmebestandighed:	90°C (dry heat), at elevated temperatures discolouration may occur.

TØRRETIDER VED 20°C/50% RELATIV LUFTFUGTIGHED

Berøringstør:	2 hours (20°C)
Håndteringstør:	8-16 hours (20°C)
Genbehandlingstør:	16 hours (20°C)
Fuldt hærdet:	7 days

ANBEFALET VÅDFILMYKKELSE

100 µm

ANBEFALET TØRFILMYKKELSE

Gloss: 40-45 µm - Satin: 45 µm

TEORETISK FORBRUG

Gloss: 10 m²/L at 40-45 µm dry, depending on colour.

Satin: 10 m²/L at 45 µm dry, depending on colour.

PRAKTISK FORBRUG

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

FORBEHANDLING AF OVERFLADEN

Remove oil, grease and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping and wire brushing to St 3 (ISO 8501-1 : 1988), light blast cleaning or sanding. Sand intact coatings to roughen the surface slightly. The surface must be clean and dry during application. Galvanised, Zinc and Aluminium surfaces have to be primed first with RUST-OLEUM CombiColor Aqua Primer.

BRUGSANVISNING

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

ANVENDELSESBETINGELSER

Temperature of air, substrate and coating material between 10° and 30°C and relative humidity below 80%. The substrate temperature must be at least 3°C above dew point.

PÅFØRING OG FORTYNDING: PENSEL

Thin only if necessary with maximum 3% volume water. Use a brush with synthetic bristles.

PÅFØRING OG FORTYNDING: RULLE

Thin only if necessary with maximum 3% volume water. Use short nap, polyamide 6-12mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

PÅFØRING OG FORTYNDING: LUFTATOMISERET SPRØJTE

Thin only if necessary with maximum 10% volume Water. Gravity cup and pressure cup. Tip size: 1.0 - 1.5 mm. Atomising pressure: 2 - 4 bar.

RENGØRING AF UDSTYR/SPILD

Use water.

BEMÆRKNINGER

Maximum dry film thickness per coat: 55 µm dry, equals 130 µm wet.

SIKKERHEDSDATA

VOC-færdigblanding:	25 g/l
VOC-kategori:	A/i
VOC-grænse:	140 g/l
Bemærkninger om sikkerhed:	Consult Safety Data Sheet and Safety Information printed on the can.

HOLDBARHED

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5 and 35°C.

Udstedelsesdato: 22/11/2023

Tilgængelige farver og pakningsstørrelser: Der henvises til den respektive produktside på www.rust-oleum.eu for en oversigt over aktuelle tilgængelige farver og pakningsstørrelser.

Ansvarsfraskrivelse: Oplysningerne heri er efter vores bedste overbevisning korrekte, og er afgivet i god tro, men uden garanti. Brugeren vil blive anset for at selvstændigt at have bekræftet egnetheden af vores produkter til hans/hendes egen særlige formål. Rust-Oleum Europa kan under ingen omstændigheder holdes ansvarlig for følgeskader eller hændelige skader. Produkterne skal opbevares, håndteres og anvendes under forhold, der er i overensstemmelse med Rust-Oleum Europes anbefalinger beskrevet i den nyeste udgave af databladet. Det er brugernes ansvar at sikre, at de har den opdaterede udgave. De nyeste udgaver af datablade kan downloades gratis fra www.rust-oleum.eu eller tilsendes på anmodning til vores kundeservice. Rust-Oleum Europe forbeholder sig ret til at ændre egenskaberne for sine produkter uden forudgående varsel.

Rust-Oleum Netherlands B.V.
Zilverenberg 16
5234 GM 's-Hertogenbosch
The Netherlands
T : +31 (0) 165 593 636
F : +31 (0) 165 593 600
info@rust-oleum.eu

Tor Coatings Ltd (Rust-Oleum Industrial)
Shadon Way, Portobello Ind. Estate
Birtley, Chester-le-Street
DH3 2RE United Kingdom
T : +44 (0)1914 113 146
F : +44 (0)1914 113 147
info@rust-oleum.eu

Rust-Oleum France S.A.S.
38, av. du Gros Chêne
95322 Herblay
France
T : +33(0) 130 40 00 44
F : +33(0) 130 40 99 80
info@rust-oleum.eu

N.V. Martin Mathys S.A.
Kolenbergstraat 23
3545 Zelem
Belgium
T : +32 (0) 13 460 200
F : +32 (0) 13 460 201
info@rust-oleum.eu