

RUST-OLEUM®
INDUSTRIAL



COMBICOLOR® AQUA PRIMER



Anti-rust primer for CombiColor® Aqua

- Recoatable after 3 hours
- For new / slightly rusted surfaces
- Grey for light coloured topcoats
- Red for dark coloured topcoats

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

COMBICOLOR® AQUA PRIMER

BESKRIVELSE

Rust-Oleum CombiColor Aqua Primer is a fast drying primer based on a waterbased acrylic copolymer dispersion. This product contains a rust-inhibitive additive and is lead, chromate and zinc free.

ANBEFALET BRUG

Rust-Oleum CombiColor Aqua Primer should be used on new or prepared rusted steel surfaces to provide an enhance protection against corrosion. Galvanised, Zinc and Aluminium surfaces have to be primed first with Rust-Oleum CombiColor Aqua Primer. CombiColor Aqua Primer is primarily intended for brush application and can also be applied by roller and air spray. CombiColor Aqua Primer should be used in general industrial exposures, normal humidity and interior applications and should be recoated with Rust-Oleum CombiColor Aqua.

ANBEFALET SYSTEM

RUST-OLEUM CombiColor Aqua Primer / RUST-OLEUM CombiColor Aqua (Gloss or Satin)

TEKNISK DATA

Tæthed:	1.10-1.20
Glansgrad:	Satin
Glansgrad ved 60°:	15-25%
Glansgrad ved 85°:	25-35%
Faststofindhold i vægt:	40-50%
Tørstofindhold i volumen:	30-40%
Varmebestandighed:	120°C (dry heat), at elevated temperatures discolouration may occur.

TØRRETIDER VED 20°C/50% RELATIV LUFTFUGTIGHED

Berøringstør:	40 minutes
Håndteringstør:	3 hours
Genbehandlingstør:	3 hours
Fuldt hærdet:	7 days

ANBEFALET VÅDFILMTYKKELSE

100 µm

ANBEFALET TØRFILMTYKKELSE

35 µm

TEORETISK FORBRUG

10 m²/l at 35 µm dry

PRAKTISK FORBRUG

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

FORBEHANDLING AF OVERFLADEN

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping and wire brushing to St 2/3 (ISO 8501-1 : 1988). Sand intact coatings to roughen the surface slightly. The surface must be clean and dry during application.

BRUGSANVISNING

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

ANVENDELSESBETINGELSER

Temperature of air, substrate and coating material between 10 and 30°C and relative humidity below 80%. The substrate temperature must be at least 3°C above dew point.

PÅFØRING OG FORTYNDING: PENSEL

Thin only if necessary with maximum 10% volume water. Use brush with synthetic bristles.

PÅFØRING OG FORTYNDING: RULLE

Thin only if necessary with maximum 10% volume water. Use short nap, polyamide 6-12mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

PÅFØRING OG FORTYNDING: LUFTATOMISERET SPRØJTE

Thin only if necessary with maximum 20% volume Water. Gravity cup and pressure cup. Tip size: 1.2 - 1.8 mm. Atomising pressure: 2 - 4 bar.

RENGØRING AF UDSTYR/SPILD

Use water.

BEMÆRKNINGER

Maximum dry film thickness per coat: 50 µm dry, equals 140 µm wet.

SIKKERHEDSDATA

VOC-niveau:	25 g/l
VOC-færdigblanding:	25 g/l
VOC-kategori:	A/i
VOC-grænse:	140 g/l
Bemærkninger om sikkerhed:	Consult Safety Data Sheet and Safety Information printed on the can.

HOLDBARHED

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5 and 35°C.

Udstedelsesdato: 20/03/2025

Tilgængelige farver og pakningsstørrelser: Der henvises til den respektive produktside på www.rust-oleum.eu for en oversigt over aktuelle tilgængelige farver og pakningsstørrelser.

Ansvarsfraskrivelse: Oplysningerne heri er efter vores bedste overbevisning korrekte, og er afgivet i god tro, men uden garanti. Brugeren vil blive anset for at selvstændigt at have bekræftet egnetheden af vores produkter til hans/hendes egen særlige formål. Rust-Oleum Europa kan under ingen omstændigheder holdes ansvarlig for følgeskader eller hændelige skader. Produkterne skal opbevares, håndteres og anvendes under forhold, der er i overensstemmelse med Rust-Oleum Europes anbefalinger beskrevet i den nyeste udgave af databladet. Det er brugernes ansvar at sikre, at de har den opdaterede udgave. De nyeste udgaver af datablade kan downloades gratis fra www.rust-oleum.eu eller tilsendes på anmodning til vores kundeservice. Rust-Oleum Europe forbeholder sig ret til at ændre egenskaberne for sine produkter uden forudgående varsel.

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