

RUST-OLEUM®
INDUSTRIAL



COMBICOLOR® NON ZINC PRIMER



High quality primer for CombiColor® Non Zinc

- Recoatable after 2 hours
- For new / slightly rusted surfaces
- Grey for light coloured topcoats
- Red for dark coloured topcoats

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

COMBICOLOR® NON ZINC PRIMER

BESKRIVELSE

RUST-OLEUM® CombiColor Non Zinc Primer 3369ZF Red / 3380ZF Grey are fast drying primers based on an aromatic free short oil alkyd resin. The product contains zinc-free rust-inhibitive pigments and is lead- and chromate free.

ANBEFALET BRUG

RUST-OLEUM CombiColor Non Zinc Primer should be used on new or prepared rusted steel surfaces to provide and enhance protection against corrosion. CombiColor Non Zinc Primer is primarily intended for brush application and can also be applied by roller and air spray. CombiColor Non Zinc Primer should be used in general industrial exposures, normal humidity and interior applications and should be recoated with CombiColor Non Zinc.

ANBEFALET SYSTEM

RUST-OLEUM CombiColor Non Zinc Primer / RUST-OLEUM CombiColor Non Zinc (Gloss or Satin)

TEKNISK DATA

Tæthed:	1.21
Glansgrad:	Mat
Tørstofindhold i volumen:	44,8%
Varmebestandighed:	120°C (dry heat)

TØRRETIDER VED 20°C/50% RELATIV LUFTFUGTIGHED

Berøringstør:	1 hour (20°C), 2 hours (10°C), ½ hours (30°C)
Håndteringstør:	2 hour (20°C), 4 hours (10°C), 1 hour (30°C)
Genbehandlingstør:	2 hours (20°C), 4 hours (10°C), 1 hour (30°C)
Fuldt hærdet:	7 days (20°C), 14 days (10°C), 5 days (30°C)

ANBEFALET VÅDFILMTYKKELSE

80 µm

ANBEFALET TØRFILMTYKKELSE

35 µm

TEORETISK FORBRUG

12,8 m²/l at 35 µm dry

PRAKTISK FORBRUG

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

FORBEHANDLING AF OVERFLADEN

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping and wire brushing to St 2/3 (ISO 8501-1 : 1988). Sand intact coatings to roughen the surface slightly. The surface must be clean and dry during application.

BRUGSANVISNING

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

ANVENDELSESBETINGELSER

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

PÅFØRING OG FORTYNDING: PENSEL

Up to 10% volume RUST-OLEUM Thinner 7301. Use natural bristles, longhair brushes.

PÅFØRING OG FORTYNDING: RULLE

Up to 10% volume RUST-OLEUM Thinner 7301. Use medium nap, 8-12 mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

PÅFØRING OG FORTYNDING: LUFTATOMISERET SPRØJTE

10-20% volume RUST-OLEUM Thinner 7301. Gravity cup and pressure cup. Tip size: 1.2 - 1.8 mm. Atomizing pressure: 2 - 4 bar.

RENGØRING AF UDSTYR/SPILD

Use RUST-OLEUM Thinner 7301 or white spirit.

BEMÆRKNINGER

Maximum dry film thickness per coat: 60 µm dry, equals 135 µm wet.

SIKKERHEDSDATA

VOC-færdigblanding:	497 g/l
VOC-kategori:	A/i
VOC-grænse:	500 g/l
Bemærkninger om sikkerhed:	Consult Safety Data Sheet and Safety Information printed on the can.

HOLDBARHED

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5 and 35°C.

Udstedelsesdato: 22/11/2023

Tilgængelige farver og pakningsstørrelser: Der henvises til den respektive produktside på www.rust-oleum.eu for en oversigt over aktuelle tilgængelige farver og pakningsstørrelser.

Ansvarsfraskrivelse: Oplysningerne heri er efter vores bedste overbevisning korrekte, og er afgivet i god tro, men uden garanti. Brugeren vil blive anset for at selvstændigt at have bekræftet egnetheden af vores produkter til hans/hendes egen særlige formål. Rust-Oleum Europa kan under ingen omstændigheder holdes ansvarlig for følgeskader eller hændelige skader. Produkterne skal opbevares, håndteres og anvendes under forhold, der er i overensstemmelse med Rust-Oleum Europes anbefalinger beskrevet i den nyeste udgave af databladet. Det er brugernes ansvar at sikre, at de har den opdaterede udgave. De nyeste udgaver af datablade kan downloades gratis fra www.rust-oleum.eu eller tilsendes på anmodning til vores kundeservice. Rust-Oleum Europe forbeholder sig ret til at ændre egenskaberne for sine produkter uden forudgående varsel.

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