

RUST-OLEUM®

INDUSTRIAL



COMBIPRIMER® ADHESION PRIMER



Makes the smoothest surface coatable!

- Easy to apply
- Transparent blue finish
- Recoatable after just 30 minutes
- Very high coverage: 50 m²/l

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

COMBIPRIMER® ADHESION PRIMER

DESCRIPTION

RUST-OLEUM® CombiPrimer Tack Coat 3302 is an adhesion coat based on a solvent containing acrylic.

ODPORÚČANÉ POUŽITIE

RUST-OLEUM CombiPrimer Tack Coat 3302 should be used on galvanised steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces followed by RUST-OLEUM CombiColor Original or MS. CombiPrimer Tack Coat 3302 is primarily intended for brush application

TECHNICAL DATA

Hustota (g/cm³): 0,92
Obsah pevných látok v objeme: 20%
Tepelná odolnosť: 100°C (dry heat)

DRY TIMES BY 20° C/RH 50%

Na dotyk suché: Remains tacky
Suché na manipuláciu: Remains tacky
Suchý na opätovné natieranie: After ½ hours but within 24 hours

ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

20 µm

ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

2 µm

TEORETICKÁ SPOTREBA

50 m²/l

PRAKTICKÁ VÝDATNOSŤ

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

PRÍPRAVA POVRCHU

Remove grease, oil and all other surface contaminations by alkaline or high pressure cleaning in combination with appropriate detergents. Remove previous coatings completely. Remove salts, 'white rust', etc., by washing with RUST-OLEUM Surfa-Etch 108 Etching Solution. The surface must be clean and dry during application.

NÁVOD NA POUŽITIE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

PODMIENKY APLIKÁCIE

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

APLIKÁCIA A RIEDENIE: ŠTETEC

Use natural bristles, longhair brushes.

ČISTENIE ZARIADENIA / POSTRIEKANIE

Use RUST-OLEUM Thinner 160.

POZNÁMKY

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

SAFETY DATA

Úroveň VOC: 745 g/l
VOC readymix: 745 g/l
Kategória VOC: A/h
Limit VOC: 750 g/l
Poznámky k bezpečnosti: Consult Safety Data Sheet and Safety Information printed on the can.

SKLADOVATELNOSŤ

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Rust-Oleum Netherlands B.V.
Zilverenberg 16
5234 GM 's-Hertogenbosch
The Netherlands
T : +31 (0) 165 593 636
F : +31 (0) 165 593 600
info@rust-oleum.eu

Tor Coatings Ltd (Rust-Oleum Industrial)
Shadon Way, Portobello Ind. Estate
Birtley, Chester-le-Street
DH3 2RE United Kingdom
T : +44 (0)1914 113 146
F : +44 (0)1914 113 147
info@rust-oleum.eu

Rust-Oleum France S.A.S.
38, av. du Gros Chêne
95322 Herblay
France
T : +33(0) 130 40 00 44
F : +33(0) 130 40 99 80
info@rust-oleum.eu

N.V. Martin Mathys S.A.
Kolenbergstraat 23
3545 Zelem
Belgium
T : +32 (0) 13 460 200
F : +32 (0) 13 460 201
info@rust-oleum.eu