

RUST-OLEUM®

INDUSTRIAL



COMBIPRIMER® ANTI-RUST PRIMER AEROSOL

The anti-rust primer in aerosol

- Recoatable within 1 hour or after 48 hours
- For new / slightly rusted surfaces
- Grey for light coloured topcoats
- Red for dark coloured topcoats

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

COMBIPRIMER® ANTI-RUST PRIMER AEROSOL

DESCRIPTION

RUST-OLEUM® CombiPrimer Aerosol Anticorrosion 3369/3380 are fast drying primers based on a short oil soya alkyl. The products contain rust-inhibitive pigments and are lead- and chromate free.

RECOMMENDED USE

RUST-OLEUM CombiPrimer Aerosol Anti-Corrosion 3369/3380 should be used on new, bare or slightly rusted steel surfaces. RUST-OLEUM CombiPrimer Aerosol Anti-Corrosion 3369/3380 are intended to be applied on small areas or for touch-up.

RUST-OLEUM CombiPrimer Aerosol Anti-Corrosion 3369/3380 should be used in light industrial exposures, normal humidity and interior applications and should be recoated with RUSTOLEUM CombiColor Aerosols 7300 Topcoats/Hammered.

TECHNICAL DATA

Density (g/cm ³):	1,21
Gloss Level:	Matt
Solids content in volume:	44,8%
Heat Resistance:	100°C (dry heat)

DRY TIMES BY 20° C/RH 50%

Touch dry:	15 minutes
Dry to handle:	30 minutes
Dry to recoat:	Within 1 hour or after 48 hours
Fully cured:	7 days

RECOMMENDED WET FILM THICKNESS

80 µm

RECOMMENDED DRY FILM THICKNESS

25 µm

THEORETICAL CONSUMPTION

2 m² per spray can at 25 µm dry (400 ml).

PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Remove dirt, grease, oil, and all other surface contaminants by Rust-Oleum Alkaline Cleaner/Degreaser ND14. Remove loose rust and loose coatings. Sand intact coatings to roughen the surface slightly. The surface must be clean and dry during application.

DIRECTIONS FOR USE

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use.

Hold can approx. 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply several thin layers at a few minutes interval to achieve adequate coating thickness. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve.

APPLICATION CONDITIONS

For good results the relative humidity shall be below 85% and the temperature of the can and substrate above 0°C.

APPLICATION & THINNING: BRUSH

Up to 10% volume RUST-OLEUM Thinner 7301. Use natural bristles, longhair brushes.

APPLICATION & THINNING: ROLLER

Up to 10% volume RUST-OLEUM Thinner 7301. Use medium nap, 8-12 mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

APPLICATION & THINNING: AIR-ATOMISED SPRAY

10-20% volume RUST-OLEUM Thinner 7301. Gravity cup and pressure cup. Tip size: 1.2 - 1.8 mm. Atomizing pressure: 2 - 4 bar.

CLEANING OF EQUIPMENT / SPILLS

Use RUST-OLEUM Thinner 7301 or white spirit.

REMARKS

Being lead- and chromate free these products do not evolve the risk of toxic fumes when surfaces coated with these products are welded at a later date.

SAFETY DATA

VOC level:	635 g/l
VOC ready mix:	490 g/l
VOC category:	A/i
VOC limit:	424 g/l
Grenelle:	A+
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

SHELF LIFE

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

Date issued: 22/11/2023

Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

Disclaimer: The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. The user will be deemed to have satisfied him/herself independently as to the suitability of our products for his/her own particular purpose. In no event shall Rust-Oleum Europe be liable for consequential or incidental damages. Products must be stored, handled, and applied under conditions complying with Rust-Oleum Europe recommendations detailed within the latest copy of the product data sheet. It is the users responsibility to ensure that they have the current copy. Latest copies of the product data sheet is available for free and downloadable from www.rust-oleum.eu or upon a request to our Customer Services department. Rust-Oleum Europe reserves the right to change the properties of its' products without prior notification.

Rust-Oleum Netherlands B.V.
Zilverenberg 16
5234 GM 's-Hertogenbosch
The Netherlands
T : +31 (0) 165 593 636
F : +31 (0) 165 593 600
info@rust-oleum.eu

Tor Coatings Ltd (Rust-Oleum Industrial)
Shadon Way, Portobello Ind. Estate
Birtley, Chester-le-Street
DH3 2RE United Kingdom
T : +44 (0)1914 113 146
F : +44 (0)1914 113 147
info@rust-oleum.eu

Rust-Oleum France S.A.S.
38, av. du Gros Chêne
95322 Herblay
France
T : +33(0) 130 40 00 44
F : +33(0) 130 40 99 80
info@rust-oleum.eu

N.V. Martin Mathys S.A.
Kolenbergstraat 23
3545 Zelem
Belgium
T : +32 (0) 13 460 200
F : +32 (0) 13 460 201
info@rust-oleum.eu