

RUST-OLEUM®

INDUSTRIAL



COMBIPRIMER® ANTI-RUST PRIMER AEROSOL

The anti-rust primer in aerosol

- Recoatable within 1 hour or after 48 hours
- For new / slightly rusted surfaces
- Grey for light coloured topcoats
- Red for dark coloured topcoats

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

COMBIPRIMER® ANTI-RUST PRIMER AEROSOL

DESCRIPTION

RUST-OLEUM® CombiPrimer Aerosol Anticorrosion 3369/3380 are fast drying primers based on a short oil soya alkylid. The products contain rust-inhibitive pigments and are lead- and chromate free.

ODPORÚČANÉ POUŽITIE

RUST-OLEUM CombiPrimer Aerosol Anti-Corrosion 3369/3380 should be used on new, bare or slightly rusted steel surfaces. RUST-OLEUM CombiPrimer Aerosol Anti-Corrosion 3369/3380 are intended to be applied on small areas or for touch-up.

RUST-OLEUM CombiPrimer Aerosol Anti-Corrosion 3369/3380 should be used in light industrial exposures, normal humidity and interior applications and should be recoated with RUSTOLEUM CombiColor Aerosols 7300 Topcoats/Hammered.

TECHNICAL DATA

Hustota (g/cm ³):	1,21
Úroveň lesku:	Matt
Obsah pevných látok v objeme:	44,8%
Tepelná odolnosť:	100°C (dry heat)

DRY TIMES BY 20° C/RH 50%

Na dotyk suché:	15 minutes
Suché na manipuláciu:	30 minutes
Suchý na opätovné natieranie:	Within 1 hour or after 48 hours
Úplne vytvrdnuté:	7 days

ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

80 µm

ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

25 µm

TEORETICKÁ SPOTREBA

2 m² per spray can at 25 µm dry (400 ml).

PRAKTICKÁ VÝDATNOSŤ

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

PRÍPRAVA POVRCHU

Remove dirt, grease, oil, and all other surface contaminants by Rust-Oleum Alkaline Cleaner/Degreaser ND14. Remove loose rust and loose coatings. Sand intact coatings to roughen the surface slightly. The surface must be clean and dry during application.

NÁVOD NA POUŽITIE

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use.

Hold can approx. 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply several thin layers at a few minutes interval to achieve adequate coating thickness. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve.

PODMIENKY APLIKÁCIE

For good results the relative humidity shall be below 85% and the temperature of the can and substrate above 0°C.

APLIKÁCIA A RIEDENIE: ŠTETEC

Up to 10% volume RUST-OLEUM Thinner 7301. Use natural bristles, longhair brushes.

APLIKÁCIA A RIEDENIE: VALEC

Up to 10% volume RUST-OLEUM Thinner 7301. Use medium nap, 8-12 mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness.

APLIKÁCIA A RIEDENIE: VZDUCHOVO ATOMIZOVANÝ SPREJ

10-20% volume RUST-OLEUM Thinner 7301. Gravity cup and pressure cup. Tip size: 1.2 - 1.8 mm. Atomizing pressure: 2 - 4 bar.

ČISTENIE ZARIADENIA / POSTRIEKANIE

Use RUST-OLEUM Thinner 7301 or white spirit.

POZNÁMKY

Being lead- and chromate free these products do not evolve the risk of toxic fumes when surfaces coated with these products are welded at a later date.

SAFETY DATA

Úroveň VOC:	635 g/l
VOC readymix:	490 g/l
Kategória VOC:	A/i
Limit VOC:	424 g/l
Grenelle:	A+
Poznámky k bezpečnosti:	Consult Safety Data Sheet and Safety Information printed on the can.

SKLADOVATELNOSŤ

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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