

RUST-OLEUM®
— INDUSTRIAL —



COMBICOLOR® ORIGINAL GLOSS



One coat rust inhibitive system system for metal protection

- Primer and topcoat in one
- For application onto rust, bare metal
- High coverage: 10.3 m² per liter
- Sag resistant, no brush strokes
- Usable down to 5°C

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

COMBICOLOR® ORIGINAL GLOSS

BESKRIVELSE

CombiColor® Original Metal 7300/7400 coating is primer and topcoat in one, based on a urethane modified alkyd, providing good drying properties at low temperatures. The product contains rust-inhibitive pigments and is lead- and chromate free.

ANBEFALET BRUG

CombiColor® Original 7300/7400 should be applied on bare, manually derusted or with CombiColor® Anti-Corrosion Primer 3369/3380 primed steel. CombiColor® Original is intended for brush and roller application and can also be applied by air spray. CombiColor® Original 7300/7400 offers corrosion protection in a light industrial environment. For metal structures in a more aggressive industrial environment, prior application of a CombiColor® Anti-Corrosion Primer 3369/3380 is recommended.

TEKNISK DATA

Tæthed:	0.9-1.10 (Black - White)
Glansgrad:	Blank
Glansgrad ved 60°:	95%
Faststofindhold i vægt:	62,5± 3%
Tørstofindhold i volumen:	53-57%
Varmebestandighed:	90°C (dry heat), at elevated temperatures discoloration may occur.

TØRRETIDER VED 20°C/50% RELATIV LUFTFUGTIGHED

Berøringstør:	2 hours (20°C), 3 hours (10°C), 1 ½ hours (30°C)
Håndteringstør:	8 hours (20°C), 16 hours (10°C), 6 hours (30°C)
Genbehandlingstør:	16 hours (20°C), 24 hours (10°C), 8 hours (30°C)
Fuldt hærdet:	7 days (20°C), 14 days (10°C), 5 days (30°C)

ANBEFALET VÅDFILMTYKKELSE

100 µm

ANBEFALET TØRFILMTYKKELSE

55 µm

TEORETISK FORBRUG

10.3 m²/l at 55 µm dry, depending on colour.

PRAKTISK FORBRUG

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

FORBEHANDLING AF OVERFLADEN

Remove oil, grease and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping and wire brushing to St 3 (ISO 8501-1 : 1988), light blast cleaning or sanding. Sand intact coatings to roughen the surface slightly. The surface must be clean and dry during application. Galvanised, Zinc and Aluminium surfaces have to be primed first with CombiColor® Adhesion Primer 3302.

BRUGSANVISNING

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

ANVENDELSESBETINGELSER

Temperature of air, substrate and coating material between 5° and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

PÅFØRING OG FORTYNDING: PENSEL

Up to 10% volume CombiColor® Thinner 7301. Use natural bristles, long hair brushes.

PÅFØRING OG FORTYNDING: RULLE

Up to 10% volume CombiColor® Thinner 7301. Use short nap, polyamide 6-12 mm rollers. Roller application may require 2 coats to achieve recommended dry film thickness

PÅFØRING OG FORTYNDING: LUFTATOMISERET SPRØJTE

10-25% volume CombiColor® Thinner 7301. Gravity cup and pressure cup. Tip size: 1.0 - 1.5 mm. Atomising pressure: 2 - 4 bar.

RENGØRING AF UDSTYR/SPILD

Use CombiColor® Thinner 7301 or RUST-OLEUM Thinner 160.

BEMÆRKNINGER

Maximum dry film thickness per coat: 75 µm dry, equals 135 µm wet. To avoid inhomogeneous appearance with aluminum colored coatings it is recommended to spray 7311 with HVLP. CombiColor® Original Metal 7300/7400 can be recoated with CombiColor® Aerosols 7300 within 4 hours or after 72 hours.

SIKKERHEDSDATA

VOC-niveau:	477 g/l
VOC-færdigblanding:	477 g/l
VOC-kategori:	A/i
VOC-grænse:	500 g/l
Bemærkninger om sikkerhed:	Consult Safety Data Sheet and Safety Information printed on the can. Gold version contains a separate Safety Data Sheet.

HOLDBARHED

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

Udstedelsesdato: 19/02/2026

Tilgængelige farver og pakningsstørrelser: Der henvises til den respektive produktside på www.rust-oleum.eu for en oversigt over aktuelle tilgængelige farver og pakningsstørrelser.

Ansvarsfraskrivelse: Oplysningerne heri er efter vores bedste overbevisning korrekte, og er afgivet i god tro, men uden garanti. Brugeren vil blive anset for at selvstændigt at have bekræftet egnetheden af vores produkter til hans/hendes egen særlige formål. Rust-Oleum Europa kan under ingen omstændigheder holdes ansvarlig for følgeskader eller hændelige skader. Produkterne skal opbevares, håndteres og anvendes under forhold, der er i overensstemmelse med Rust-Oleum Europes anbefalinger beskrevet i den nyeste udgave af databladet. Det er brugernes ansvar at sikre, at de har den opdaterede udgave. De nyeste udgaver af datablade kan downloades gratis fra www.rust-oleum.eu eller tilsendes på anmodning til vores kundeservice. Rust-Oleum Europe forbeholder sig ret til at ændre egenskaberne for sine produkter uden forudgående varsel.

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