



## FASSILUX® AQUA XPE GLOSS

# High gloss topcoat for indoor and outdoor works

- Quick drying
- Low in odour and VOC
- Easy to apply
- Excellent flow and levelling characteristics
- Superior scratch resistance

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# FASSILUX® AQUA XPE GLOSS

#### DESCRIPTION

A high gloss PU/Alkyd topcoat for indoor and outdoor works. Can be applied on wood and all other well prepared substrates. Especially suited for obtaining a smooth finishing.

#### **RECOMMENDED USE**

As scratch resistant finish on properly prepared wooden or other already painted mineral substrates.

#### **TECHNICAL DATA**

 Density (g/cm<sup>3</sup>):
 1,2

 Gloss Level:
 Gloss

 Solids Content in weight:
 50%

 Solids content in volume:
 38%

#### DRY TIMES BY 20° C/RH 50%

Touch dry: Dry to recoat: Fully cured:

3 hours 24 hours 1 week

#### RECOMMENDED WET FILM THICKNESS 80 um

80 µm

#### RECOMMENDED DRY FILM THICKNESS 30 ùm

THEORETICAL CONSUMPTION 12 m2/l

#### PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during applcation.

#### SURFACE PREPARATION

- New work: the substrate needs to be clean, dry and free of fats and oils. The substrate has to be primed with Fassiprim Aqua.
- Existing work: clean, degrease and sand. Remove loose, flaking or cracked paint layers. Treat bare spots as new work.
- Block wood knots and sap streaks with Zinsser primer B-I-N.
- Interior: for stain, graffiti, tannin and other substances bleed blocking, and/or very fast recoating on all substrates, use Zinsser primers Bulls Eye 123 or 123 Plus.
- Exterior: block tannin or other typical bleeding substances from redwoods etc, block graffitis, and/or for very fast recoating, use with Zinsser primer Cover-Stain.

#### DIRECTIONS FOR USE

To ensure homogenity, coating materials should be thoroughly stirred prior to use.

#### **APPLICATION CONDITIONS**

- 10-30 degrees C
- Relative Humidity < 80%
- Temperature of substrate at least 3 degrees C above dew point.

#### **APPLICATION & THINNING: BRUSH**

If necessary dilute with maximum 5% volume water.

#### **APPLICATION & THINNING: ROLLER**

If necessary dilute with maximum 5% volume water.

#### APPLICATION & THINNING: AIRLESS SPRAY

- Nozzle 0.011-0.013 inch/ Pressure 120 bars
- Thinning with 3% volume water.

#### **APPLICATION & THINNING: AIR-ATOMISED SPRAY**

- Nozzle: 1,5-2mm / Pressure 2-3 bars
- Thinning with 10-15% volume water.

#### **CLEANING OF EQUIPMENT / SPILLS**

Warm water

#### REMARKS

Conventional spraying might result in a slightly lower gloss.

#### SAFETY DATA

VOC level: VOC category: VOC limit: Remarks regarding safety: 14 g/l A/d 130 g/l (2010) Consult Safety Data Sheet and Safety Information printed on the can.

#### SHELF LIFE

Minimum of 1 years from date of production in unopened cans. If stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35° C°

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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Rust-Oleum Netherlands B.V. Zilverenberg 16 5234 GM 's-Hertogenbosch The Netherlands T : +31 (0) 165 593 636 F : +31 (0) 165 593 600 info@rust-oleum.eu

#### Tor Coatings Ltd (Rust-Oleum Industrial) Shadon Way, Portobello Ind. Estate Birlley, Chester-le-Street DH3 2RE United Kingdom T : +44 (0)1914 113 146 F : +44 (0)1914 113 147 info@rust-oleum.eu

Rust-Oleum France S.A.S. 38, av. du Gros Chêne 95322 Herblay France T : +33(0) 130 40 00 44 F : +33(0) 130 40 99 80 info@rust-oleum.eu N.V. Martin Mathys S.A. Kolenbergstraat 23 3545 Zelem Belgium T : +32 (0) 13 460 200 F : +32 (0) 13 460 201 info@rust-oleum.eu

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