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**MATHYS®**



## **FASSIPRIM AQUA XPE**

### **Waterbased primer**

- Water based, matt acrylic
- Easy to apply
- Quick drying, quick to sand
- Good coverage
- Excellent adhesion and flow



# FASSIPRIM AQUA XPE

## DESCRIPTION

Waterbased, moisture regulating primer for long- lasting indoor and outdoor timberwork.

## RECOMMENDED USE

Primer for different types of wood and well cleaned, well adhering old coatings.

## TECHNICAL DATA

Density (g/cm <sup>3</sup> ):	± 1,3
Gloss Level:	Matt
Solids Content in weight:	± 53 %
Solids content in volume:	± 39 %

## DRY TIMES BY 20° C/RH 50%

Touch dry:	1 hour
Dry to recoat:	3 hours
Fully cured:	1 week

## RECOMMENDED WET FILM THICKNESS

100 µm

## RECOMMENDED DRY FILM THICKNESS

35 µm

## THEORETICAL CONSUMPTION

± 10 m<sup>2</sup>/l

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

- New work: substrate has to be clean, dry and free of fats. Deteriorated wood has to be removed to the sound wood. For very porous substrates like fir and pine it is recommended to apply a second primer coat.
- Existing work: clean, degrease and sand. Remove loose, flaking or cracked paint layers. Treat bare spots as new work.

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

10-30 degrees C. Relative humidity < 80%. Temperature of the substrate at least 3 degrees C above the dewpoint.

## APPLICATION & THINNING: BRUSH

Dilute, if necessary, up to maximum 5% volume with water.

## APPLICATION & THINNING: ROLLER

Dilute, if necessary, up to maximum 5% volume with water.

## APPLICATION & THINNING: AIRLESS SPRAY

- Nozzle: 0.013 inch / Pressure: 120 - 150 bars.
- Thinning 3% volume water.

## APPLICATION & THINNING: AIR-ATOMISED SPRAY

- Nozzle 1,5 - 2,0 mm / Pressure: 2 - 3 bars.
- Thinning 10 - 15% volume water.

## CLEANING OF EQUIPMENT / SPILLS

Warm water.

## SAFETY DATA

VOC level:	17 g/l max.
VOC category:	A/g
VOC limit:	30 g/l (2010)
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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