

**RUST-OLEUM**  
INDUSTRIAL

## 3388 FBS METAL PRIMER

# Low odour, high performance 2 pack epoxy primer

Very low odour

For manually cleaned steel

Contains anti-corrosive and inorganic pigments



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# 3388 FBS METAL PRIMER

## DESCRIPTION

Epoxy/Polyamide binder with anti-corrosive and inorganic pigments and thinned with alcohol solvents.

## RECOMMENDED USE

A low odour, high performance two pack epoxy primer for manually cleaned steel. Particular of interest in 'safety' areas where 'blast cleaning' is not allowed.

## TECHNICAL DATA

Density (g/cm<sup>3</sup>): 1.77  
Gloss Level: Matt  
Solids content in volume: Appr. 68%  
Mixing Ratio: 2.75:1.25 by volume Base:Activator

## DRY TIMES BY 20° C/RH 50%

Touch dry: 8-16 hours  
Dry to handle: 24 hours  
Dry to recoat: min. 24 hours - max 24 days  
Pot Life: 45 minutes at 20°C

## RECOMMENDED WET FILM THICKNESS

145 micron

## RECOMMENDED DRY FILM THICKNESS

100 micron

## THEORETICAL CONSUMPTION

7 m<sup>2</sup> per litre

## PRACTICAL CONSUMPTION

5-6 m<sup>2</sup> per litre

## SURFACE PREPARATION

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. For optimum results remove rust, rust scale, mill scale and deteriorated coatings by abrasive blasting to Sa 2½ (ISO 8501-1 : 1988), blast profile max. 50 µm. Sand previous coatings which are in good condition to roughen the surface slightly. The surface must be clean and dry during application.

## DIRECTIONS FOR USE

Brushing or spraying for structural steel work. Airless spray is preferred for large areas such as storage tanks.

## APPLICATION CONDITIONS

Below 8°C cure times will be significantly extended. At very low temperatures, cure may be curtailed. Product will only tolerate a dampness of surface - not running water.

## APPLICATION & THINNING: BRUSH

Do not thin

## CLEANING OF EQUIPMENT / SPILLS

Thinner 150

## SAFETY DATA

VOC level: 320 g/l  
VOC category: cat. A/j  
VOC limit: 500 g/l

## SHELF LIFE

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 10°C and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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**Rust-Oleum Netherlands B.V.**  
Zilverenberg 16  
5234 GM 's-Hertogenbosch  
The Netherlands  
T : +31 (0) 165 593 636  
F : +31 (0) 165 593 600  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**Tor Coatings Ltd (Rust-Oleum Industrial)**  
Shadon Way, Portobello Ind. Estate  
Birtley, Chester-le-Street  
DH3 2RE United Kingdom  
T : +44 (0)1914 113 146  
F : +44 (0)1914 113 147  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**Rust-Oleum France S.A.S.**  
38, av. du Gros Chêne  
95322 Herblay  
France  
T : +33(0) 130 40 00 44  
F : +33(0) 130 40 99 80  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**N.V. Martin Mathys S.A.**  
Kolenbergstraat 23  
3545 Zelem  
Belgium  
T : +32 (0) 13 460 200  
F : +32 (0) 13 460 201  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)