

RUST-OLEUM®
— INDUSTRIAL —

3388 FBS METAL PRIMER

Low odour, high performance 2 pack epoxy primer

Very low odour

For manually cleaned steel

Contains anti-corrosive and inorganic pigments



KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

3388 FBS METAL PRIMER

DESCRIPTION

Epoxy/Polyamide binder with anti-corrosive and inorganic pigments and thinned with alcohol solvents.

RECOMMENDED USE

A low odour, high performance two pack epoxy primer for manually cleaned steel. Particular of interest in 'safety' areas where 'blast cleaning' is not allowed.

TECHNICAL DATA

Density (g/cm³):	1.77
Gloss Level:	Matt
Solids content in volume:	Appr. 68%
Mixing Ratio:	2.75:1.25 by volume Base:Activator

DRY TIMES BY 20° C/RH 50%

Touch dry:	8-16 hours
Dry to handle:	24 hours
Dry to recoat:	min. 24 hours - max 24 days
Pot Life:	45 minutes at 20°C

RECOMMENDED WET FILM THICKNESS

145 micron

RECOMMENDED DRY FILM THICKNESS

100 micron

THEORETICAL CONSUMPTION

7 m² per litre

PRACTICAL CONSUMPTION

5-6 m² per litre

SURFACE PREPARATION

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. For optimum results remove rust, rust scale, mill scale and deteriorated coatings by abrasive blasting to Sa 2½ (ISO 8501-1 : 1988), blast profile max. 50 µm. Sand previous coatings which are in good condition to roughen the surface slightly. The surface must be clean and dry during application.

DIRECTIONS FOR USE

Brushing or spraying for structural steel work. Airless spray is preferred for large areas such as storage tanks.

APPLICATION CONDITIONS

Below 8°C cure times will be significantly extended. At very low temperatures, cure may be curtailed. Product will only tolerate a dampness of surface - not running water.

APPLICATION & THINNING: BRUSH

Do not thin

CLEANING OF EQUIPMENT / SPILLS

Thinner 150

SAFETY DATA

VOC level:	320 g/l
VOC category:	cat. A/j
VOC limit:	500 g/l

SHELF LIFE

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 10°C and 35°C.

Date issued: 22/11/2023

Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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