

**RUST-OLEUM®**  
INDUSTRIAL



## **HARD HAT® ADHESION PRIMER**

# **Undercoat for difficult substrates**

- Ready to recoat after just 30 minutes
- Unique coverage: 5.5 m<sup>2</sup> per aerosol
- To recoat with HARD HAT® topcoats
- Wide angle spray pattern for a large and even coverage

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[WWW.RUST-OLEUM.EU](http://WWW.RUST-OLEUM.EU)

# HARD HAT® ADHESION PRIMER

## DESCRIPTION

RUST-OLEUM® Hard Hat Aerosol 2102 Adhesion Primer is an adhesion coat based on a solvent containing acrylic.

## RECOMMENDED USE

RUST-OLEUM 2102 Adhesion Primer should be used on galvanized steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces followed by RUST-OLEUM Hard Hat 2100 Topcoats. RUST-OLEUM 2102 Adhesion Primer is intended for small maintenance jobs. RUST-OLEUM 2102 Adhesion Primer should be used in light industrial exposures, normal humidity and interior applications.

## DRY TIMES BY 20° C/RH 50%

Touch dry: Remains tacky  
Dry to handle: Remains tacky  
Dry to recoat: After 30 minutes but within 24 hours

## THEORETICAL CONSUMPTION

5.5 m<sup>2</sup> per spray can

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

Remove dirt, grease, oil and all other surface contaminants by appropriate means. Remove previous coatings completely e.g. with RUST-OLEUM Paint Stripper 2925. The surface must be clean and dry during application.

## APPLICATION CONDITIONS

For good results the relative humidity shall be below 85% and the temperature of the can and substrate above 0°C.

## APPLICATION & THINNING: AEROSOL

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use. Hold can at least 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply a single, thin layer and avoid application of thick layers. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve.

## REMARKS

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

## SAFETY DATA

VOC level: 730 g/l  
Remarks regarding safety: Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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