

**RUST-OLEUM®**  
INDUSTRIAL



## METAL CLADDING TOPCOAT

# Water-based satin gloss decorative topcoat

- Improves life expectancy of metal cladding
- Easy to clean and maintain
- Excellent flow and aspect with brush, roller or spray
- High filling and hiding power
- Tintable in almost any colour



KNOW-HOW TO PROTECT™

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# METAL CLADDING TOPCOAT

## DESCRIPTION

Waterborne satin gloss decorative topcoat for use on metal objects and cladding.

## ODPORÚČANÉ POUŽITIE

Finish on metal cladding or any metal surface primed with Metal Cladding Primer, PVDF Primer, NOXYDE® or PEGANOX®. Also directly onto aged Plastisol in good condition.

## TECHNICAL DATA

Hustota (g/cm <sup>3</sup> ):	1,3
Úroveň lesku:	Satin
Trieda korózie:	C1/C2 nízka ochrana
Obsah pevných látok v objeme:	33%

## DRY TIMES BY 20° C/RH 50%

Na dotyk suché:	1 hour
Suché na manipuláciu:	5 hours
Suchý na opätovné natieranie:	8 hours
Úplne vytvrdnuté:	2 days

## ODPORÚČANÁ HRúbKA MOKRÉHO FILMU

130 µm

## ODPORÚČANÁ HRúbKA SUCHÉHO FILMU

45 µm

## TEORETICKÁ SPOTREBA

8 m<sup>2</sup>/l

## PRAKTICKÁ VÝDATNOSŤ

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## PRÍPRAVA POVRCHU

Can be applied directly on substrates primed with Metal Cladding Primer, NOXYDE® or PEGANOX®. Can also be applied on old sound paints; glossy paints will be roughed up slightly. In all cases, the substrate must be sufficiently dry and clean. Apply 1 - 2 coats of the Metal Cladding Topcoat.

## NÁVOD NA POUŽITIE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## PODMIENKY APLIKÁCIE

Temperature minimum 10°C / max. 80% R.H.

## APLIKÁCIA A RIEDENIE: ŠTETEC

Apply undiluted in 2 coats by preference.

## APLIKÁCIA A RIEDENIE: VALEC

Apply undiluted in 2 coats by preference. Use short nap roller.

## APLIKÁCIA A RIEDENIE: BEZVZDUCHOVÉ STRIEKANIE

Nozzle: 013 – 015 / Pressure: 160 bar. 1 coat is sufficient in most cases, if there is no big colour difference with the previous coat. If necessary dilute with water. Check WFT and avoid over thicknesses, especially for dark colors. Too high film thickness can result in blistering.

## APLIKÁCIA A RIEDENIE: VZDUCHOVO ATOMIZOVANÝ SPREJ

Not recommended.

## ČISTENIE ZARIADENIA / POSTRIEKANIE

Water

## POZNÁMKY

Do not apply in full sun or too hot conditions, to avoid a decreased flow. The product can remain a little sticky if it is used on new Plastisol cladding.

## SAFETY DATA

Úroveň VOC:	128 g/l
VOC readymix:	128 g/l
Kategória VOC:	A/d
Limit VOC:	130 g/l
Poznámky k bezpečnosti:	Consult Material Safety Data Sheet and Safety Information printed on the can.

## SKLADOVATEĽNOSŤ

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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