

Quality Paints since 1845
MATHYS[®]



PARACEM[®] SEMI-GLOSS

Waterborne semi-gloss acrylic paint



- For indoor and outdoor works
- Very decorative semi-gloss aspect
- Easy to clean and to maintain
- High filling and hiding power
- Excellent flow out

PARACEM® SEMI-GLOSS

DESCRIPTION

Waterborne semi-gloss acrylic paint for inner and outer walls.

RECOMMENDED USE

Durable painting of old and new masonry, cement, concrete or plaster.

RECOMMENDED SYSTEM

Substrate/Condition	Primer/Preparation	Finish
Porous substrates	Pegafix or Parafix/Paracem (50/50)	2 coats Paracem SG
Very smooth/non porous	Noxyde diluted with 25% water or Pegalink	2 coats Paracem SG
Sound old paints (no chalking)	-	2 coats Paracem SG
Sound old paints (chalking)	Fixonal or Pegafix	2 coats Paracem SG
Cracks and holes	Fill with Elastofill or Mur-Filler	-
Uneven substrate	Fill with Pegaflex. Sand, remove dust and prime with	2 coats Paracem SG

TECHNICAL DATA

Density (g/cm ³):	1,28 - 1,32
Gloss Level:	Satin
Gloss level at 60°:	Semi-Gloss: 65%
Solids Content in weight:	50 -53 %
Solids content in volume:	35 - 38 %

DRY TIMES BY 20° C/RH 50%

Touch dry:	40 minutes
Dry to handle:	2 hours
Dry to recoat:	4 hours
Fully cured:	1 day

RECOMMENDED WET FILM THICKNESS

125 µm

RECOMMENDED DRY FILM THICKNESS

45 µm

THEORETICAL CONSUMPTION

8 - 10 m²/l

PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

The substrate must be sufficiently dry (max. 4% moisture content) and stable. Clean walls thoroughly with steel brush or high pressure water cleaning. In case of fungal growth: treat the walls first with an adequate moss-preventing product.

DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION CONDITIONS

> 5°C, < 80% R.H.

APPLICATION & THINNING: BRUSH

Apply in 2 coats by preference. Use a synthetic brush for application of waterbased products.

APPLICATION & THINNING: ROLLER

Apply in 2 coats by preference. Use short nap roller (texture polyamide roller 14 mm).

APPLICATION & THINNING: AIRLESS SPRAY

Nozzle: 018 / Pressure: 180 bars. 1 coat is sufficient in most cases.

APPLICATION & THINNING: AIR-ATOMISED SPRAY

Not recommended.

CLEANING OF EQUIPMENT / SPILLS

Water.

SAFETY DATA

VOC level:	15 g/l
VOC readymix:	15 g/l
VOC category:	A/c
VOC limit:	40 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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