

**RUST-OLEUM®**  
INDUSTRIAL



## SATIN



# Durable top coat for wood, hard plastic and metal

- High opacity
- Durable gloss retention
- For interior and exterior use

KNOW-HOW TO PROTECT™

[WWW.RUST-OLEUM.EU](http://WWW.RUST-OLEUM.EU)

# SATIN

## DESCRIPTION

Satin gloss, opaque, durable top coat for a decorative finish of wood, hard plastics and metal. For interior and exterior.

## RECOMMENDED USE

On wood and pre-treated metal/plastic.

## RECOMMENDED SYSTEM

Substrate: Surfaces must be clean, dry and free from dust or grease.

Untreated internal wood: Degrease, sand lightly and remove any dust. Next, apply Primer. Allow to dry. Next sand the surface, remove dust and fill any irregularities if present. Apply primer to filled areas.

Untreated external wood: Degrease, sand lightly and remove any dust. Next, apply Primer. After it is dry, sand, make free of dust and fill irregularities if required. Next, apply a second undiluted coat of Primer.

Painted surfaces in good condition: Carefully degrease with a degreasing agent, sand down lightly and remove dust. If necessary, fill irregularities with filler and apply Primer. Sand to a smooth finish. Painted surfaces in poor condition: Remove all poorly adhering paint using paint stripper or a blowtorch/hot air paint removal gun. Then treat as "Unprimed wood".

Untreated MDF, chipboard, etc.: Degrease, sand lightly and remove any dust. Next, apply Primer. Allow to dry. Next sand the surface, remove dust and fill any irregularities if present. Next, apply a second coat of Primer.

Untreated metal: Carefully remove grease, any mill scale and rust. Pre-treat with a suitable rust preventive primer. Next, apply a coat of Primer.

Hard plastics: Degrease, lightly sand and remove any dust. Prime with 1 layer of Multiprimer.

Plasterwork: Surfaces must be completely dry and free from dust or grease. Next, apply 1 coat of Primer.

## TECHNICAL DATA

Density (g/cm <sup>3</sup> ):	1.03-1.37
Gloss Level:	Satin
Gloss level at 60°:	30-35%
Solids Content in weight:	65-79%

## DRY TIMES BY 20° C/RH 50%

Touch dry:	3 h
Dry to recoat:	20 h

## RECOMMENDED WET FILM THICKNESS

70 µ

## RECOMMENDED DRY FILM THICKNESS

45 µ

## THEORETICAL CONSUMPTION

Approx. 14-16 m<sup>2</sup>/litre per coat

## PRACTICAL CONSUMPTION

The actual coverage depends on the nature and the structure of the surface and the application method.

## SURFACE PREPARATION

Surfaces must be clean, dry and free from dust or grease.

## DIRECTIONS FOR USE

Stir thoroughly prior to use. Apply with a brush, varnish roller or paint sprayer. Indoors: 1 or 2 thin coats; outdoors: always apply 2 thin coats. After every coat, lightly sand down and remove dust.

## APPLICATION CONDITIONS

We recommend applying at +8°C and +30°C., in direct sunlight or when rain is expected. Products based on alkyd resins have a tendency to yellow in a dark environment or when covered. When exposed to daylight, this phenomenon is much reduced. After use, close the container correctly, turn it around for a few seconds to ensure that skin formation cannot occur and store in an upright position.

## CLEANING OF EQUIPMENT / SPILLS

White spirit or paint cleaner

## SAFETY DATA

VOC readymix:	300 g/l
VOC category:	A/d
VOC limit:	300 g/l
Remarks regarding safety:	Surplus product: This paint and the packaging should be disposed of at a collection point for hazardous or special waste.

## SHELF LIFE

Minimum of 12 months in the tightly sealed original packaging in a dry, cool and frost-free place.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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